1. PRODUCT AND COMPANY IDENTIFICATION

Product Name:

COPPER ALLOY

Chemical Name:

Mixture - Metal Alloy

Synonyms:

Copper, UNS/CDA Alloy Nos. C10000-C15599 (except 15815)

Chemical Family:

Manufacturer/Distributor:

Copper

Formula:

Not applicable - mixture

Product Use:

Metallurgical Products

IMS Company 10373 Stafford Road

Chagrin Falls, OH 44023-5296

Web: www.imscompany.com

Prepared/Revised:

Emergency Phone #: 800-424-9300 Safety Advisor

Prepared by:

June 1,2015

sales@imscompany.com

HAZARD IDENTIFICATION

Ünited States (US)

According to OSHA 29 CFR 1910.1200 HCS

Health hazards associated with this product only apply in a fume or dust form.

Classification of the substance or mixture (Fume or Dust)

OSHA HCS 2012

Flammability - 0 Health - 1 Physical - 0

Label elements

OSHA HSC 2012



Hazard Statements

Causes skin irritation - H315 May cause respiratory irritation - H335

Precautionary statements

Avoid breathing dust or fumes - P261

Prevention

Avoid breathing dust or fumes - P261 Do not get in eyes, on skin, or on clothing - P262 In case of inadequate ventilation wear respiratory protection - P285

Response

EYE CONTACT:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.- P305 + P351 + P338

If eye irritation develops, Get medical advice/attention - P313

SKIN CONTACT:

Rinse skin with water/shower - P353

Take off contaminated clothing and wash before reuse - P362

If skin irritation or rash develops, get medical advice/attention - P363

INHALATION:

If breathing is difficult, remove victim to fresh air and keep at rest in a

position comfortable for breathing - P340

Get medical advice/attention - P313

INGESTION:

Not a likely route of exposure for finished metal alloy. If dust is

ingested, immediately drink water to dilute.

Get medical advice/attention - P363

NOTE TO PHYSICIANS:

There is no specific antidote to the active ingredients in this product; use symptomatic treatment.

Other Hazards

OSHA HSC 2012

Under United States Regulations (29 CFR 1910.1200 - Hazard Communication Standard), this product is considered hazardous.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Exposure to dust or fume may aggravate an existing dermatitis, asthma, emphysema, or other respiratory disease.

Canada

According to WHMIS

Classification of the substance or mixture

WHMIS

This product is considered to be a manufactured article and therefore not subject to WHMIS requirements.

Other Information

NFPA

Not rated

3. COMPOSITION/INFORMATION ON INGREDIENTS

CAS Number	Components	% By Weight EINECS/ ELINCS		EU Class	sification
			#	Symbol	R-Phrase
7440-50-8	Copper	99.75 - 100	231~159-6	None	None

OSHA REGULATORY STATUS:

In solid form, not hazardous. Dust or fume: irritant

In solid form, this material is not hazardous. Dust and fumes are hazardous materials.

4. FIRST AID MEASURES

EYE CONTACT: Immediately flush out fume and dust particles with large amounts of water

for at least 15 minutes, occasionally lifting the upper and lower

eyelids. If eye irritation develops, call a physician at once.

SKIN CONTACT: If exposed to dust or fumes, wash skin with plenty of water. Remove

contaminated clothing and shoes and launder before reuse. If skin

irritation or rash develops and persists or recurs, get medical

INHALATION: If symptoms of lung irritation occur (coughing, wheezing or breathing

difficulty), remove from exposure area to fresh air immediately. If breathing has stopped, perform artificial respiration. Keep affected person

warm and at rest. Get medical attention.

INGESTION: Not a likely route of exposure for finished metal alloy. If dust is

ingested, immediately drink water to dilute. Consult a physician if

symptoms develop.

NOTE TO PHYSICIANS: There is no specific antidote to the active ingredients in this product; use

symptomatic treatment.

5. FIRE FIGHTING MEASURES

	PROPERTY	VALUE	PROPERTY	VALUE
	Explosive	No	Flammable	No
L	Combustible	No	Pyrophoric	No

Flash Point (°C):	abbircapie	Burning Rate of Material:	Not applicable
Lower Explosive Limit:	Not applicable	Autoignition Temp.:	Not applicable
Upper Explosive Limit:	Not applicable	Flammabilit y Classification: (defined by 29 CFR	Not applicable

UNUSUAL FIRE AND EXPLOSION HAZARDS:

EXTINGUISHING MEDIA:

Dust may cause an ignitable and/or an explosive atmosphere. For localized powder fires, smother with dry sand, dry

dolomite, sodium chloride or soda ash. Use fireextinguishing media appropriate to fight surrounding

SPECIAL FIREFIGHTING PROCEDURES:

None required.

ACCIDENTAL RELEASE MEASURES

FOR ALL TRANSPORTATION ACCIDENTS, CALL (618)258-5167. In dust form, this product may be an explosion hazard. Remove all sources of ignition. Dust of fume may be suppressed by the use of a local exhaust system. Dispose of per guidelines under Section 13, WASTE DISPOSAL.

7. HANDLING AND STORAGE

HANDLING: STORAGE:

Avoid dispersion of dust in air.

Shelf Life Limitations:

No special requirements. None known

Incompatible Materials for

or Transport:

None known

Packaging: Incompatible Materials for Storage

None known.

OTHER PRECAUTIONS:

Do not shake clothing, rags or other items to remove dust.

Dust should be removed by washing or HEPA vacuuming.

EXPOSURE CONTROLS/PERSONAL PROTECTION

CAS #	CHEMICAL NAME	ACGIH TLV	OSHA PEL	INTERNATIONAL OELS
7440-50-8	Copper	0.2 mg/m³ (fume), 1 mg/m³ (dusts and mists)	0.1 mg/m³ (fume) 1 mg/m³ (dusts and mists)	Austria, Belgium, Canada: 0.2 mg/m³ (fumes), 1 mg/m³ (dusts) Denmark: 1.0 mg/m³ (dust and powder) Germany (MAK): 0.1 mg/m³ (fume), 1 mg/m³ (dusts and mists)

ENGINEERING CONTROLS:

Local exhaust ventilation is recommended if significant dusting

occurs or fumes are generated. Otherwise, use general exhaust

ventilation.

EYE / FACE PROTECTION:

SKIN PROTECTION:

Use safety glasses.

Wear impervious (cut-resistant) gloves and other protective clothing (aprons, coveralls) as appropriate to prevent skin contact when using this product. If generating a dust, wash thoroughly after handling, especially before eating,

drinking, or smoking.

RESPIRATORY PROTECTION:

Respiratory protection not normally needed. If dusting occurs or fumes are generated above the PEL/TLV, use a NIOSH-approved halfface or full-face respirator equipped with High Efficiency

Particulate (HEPA) filter cartridges.

GENERAL HYGIENE CONSIDERATIONS:

Do not eat, drink, or smoke while using this product in dust

form.

PHYSICAL AND CHEMICAL PROPERTIES

┡	PROPERTY	VALUE	PROPERTY	VALUE		
1	Appearance:	Red metallic	Vapor Density (air = 1):	Not applicable		
1	Odor:	None				

Molecular Weight:	- Mixture	Melting point:	L:1080-1090°C (1976- 1995°F) S:965-1085°C (1769- 1985°F)
Physical State:	Solid	Specific gravity (g/cc):	8.94
pH:	Not applicable	Bulk Density	8.94 g/cc
Vapor Pressure (mm Hg):	Not applicable	Viscosity (cps):	
Vapor Density		Decomposition Temperature:	Not applicable
Solubility in Water (20 °C):	Negligible	Evaporation Rate:	Not Applicable
Volatiles, Percent by volume:	Not applicable	Octanol/water partition coefficient:	Unknown

discharge.

Acetylene, chlorine

10. STABILITY AND REACTIVITY

STABILITY:

CONDITIONS TO AVOID:

MATERIALS TO AVOID:

HAZARDOUS DECOMPOSITION PRODUCTS:

When heated to decomposition, may produce metal oxides and Inhalation of high concentrations of metal fumes may cause a condition known as "metal fume fever" which is

Not affected by mechanical impact or shock or by electrical

characterized by flu-like symptoms. Will not occur.

Stable under normal temperatures and pressure

HAZARDOUS POLYMERIZATION:

11. TOXICOLOGICAL INFORMATION

POTENTIAL EXPOSURE ROUTES: For dust: ingestion, inhalation, and eye contact. For fume: inhalation and eye contact. The finished alloy metal is not hazardous.

ACUTE ANIMAL TOXICITY DATA:

For Product:	rigal proportion of this was less t	For Components			
not been thou	gical properties of this product have coughly investigated.	Copper	Boron		
Oral LD ₅₀	Believed to be > 5 g/kg	3.5 mg/kg (mouse, intraperitoneal)	650 mg/kg (rat)		
Dermal LD ₅₀	Believed to be > 2 g/kg	375 mg/kg (rabbit, subcutaneous)	No data		
Inhalation LC ₅₀ Irritation	Believed to be slightly to moderately toxic Eye and respiratory irritant,	No data	No data		
11110401011	sensitizer	Respiratory irritant	No data		

SUBCHRONIC/ CHRONIC TOXICITY:

CARCINOGENICITY:

MUTAGENICITY:

REPRODUCTIVE, TERATOGENICITY, OR DEVELOPMENTAL EFFECTS:

NEUROLOGICAL EFFECTS:

INTERACTIONS WITH OTHER CHEMICALS WHICH ENHANCE TOXICITY:

No information for product.

This product is not known or reported to be carcinogenic by IARC, NTP, OSHA, or EPA.

This product is not known or reported to be mutagenic. This product is not known or reported to cause reproductive or developmental effects. Boron in the form of boric acid has caused testicular damage and reproductive effects in laboratory animals.

This product is not known or reported to cause neurological effects.

None known or reported.

12. ECOLOGICAL INFORMATION

ECOTOXICITY: No data is available on this product. Individual constituents are as follows:

Copper:

The toxicity of copper to aquatic organisms varies significantly not only with the species, but also with the physical and chemical characteristics of the water, such as its temperature, hardness, turbidity and carbon dioxide content. Copper concentrations varying from 0.1 to 1.0 mg/l have been found by various investigators to be not toxic for most fish. However, concentrations of 0.015 to 3.0 mg/l have been reported as toxic, particularly in soft water to many kinds of fish, crustaceans, mollusks, insects, and plankton.

MOBILITY: No data PERSISTANCE/DEGRADABILITY: No data BIOACCUMULATION: No data

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it DOES NOT meet the criteria of a hazardous waste as defined under 40 CFR 261, in that it does not exhibit the characteristics of hazardous waste of Subpart C, nor is it listed as a hazardous waste under Subpart D. Care must be taken to prevent environmental contamination from the use of this material. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and non-hazardous wastes. This product may be a candidate for metal reclamation.

14. TRANSPORT INFORMATION

	U.S.	DOT	1	RID/ADR	1	IMDG	IATA	1	IMO	Canada T	רטפ
PROPER SHIPPING NAME:						Not re	gulated			1 0411444 1	
HAZARD CLASS:	İ						3				
UN NO.:											
PACKING GROUP:											
LABEL:											
REPORTABLE QUANTITY:											

15. REGULATORY INFORMATION

US FEDERAL

TSCA	The components of inventory.	this produc	t are list	ted on the Toxio	: Substance Control Act			
CERCLA:	Copper, R.Q.= 500 of metal is equal	Copper, R.Q.= 5000 lbs. (No reporting is required if diameter of the piece of metal is equal to or exceeds 100 micrometers (0.004 inches).						
SARA 313:	Copper							
SARA 313 Hazard Class:	Health: For dust or fume only	Acute - Yes, Chronic - No	Fire: None	Reactivity: None	Release of Pressure: None			
SARA 302 EHS List:	None of the compo	nents of thi	s product	are listed	. 1			

RQ = Reportable Quantity

STATE RIGHT-TO-KNOW STATUS

Component	*CA Prop. 65	New Jersey	Pennsylvania	Massachusetts	Michigan
Copper	Not listed	Х	X	X	Х

EUROPEAN REGULATIONS

This material in its massive solid form is not required to be labeled under EC regulations.

German WGK Classification: Not classified

CANADIAN REGULATIONS

DSL LIST:

The components of this product are on the DSL or are exempt from reporting under the

New Substances Notification Regulations.

IDL:

Copper

WHMIS:

This product is considered to be a manufactured article and therefore not subject to \mathtt{WHMIS} requirements.

16. OTHER INFORMATION

REVISIONS: Update to composition 1/1/04, revised format 6/1/15

PREPARED BY: Olin Brass

NOTICE: THE INFORMATION IN THIS SDS SHOULD BE PROVIDED TO ALL WHO WILL USE, HANDLE, STORE, TRANSPORT, OR OTHERWISE BE EXPOSED TO THIS PRODUCT. THIS INFORMATION HAS BEEN PREPARED FOR THE GUIDANCE OF PLANT ENGINEERING, OPERATIONS AND MANAGEMENT AND FOR PERSONS WORKING WITH OR HANDLING THIS PRODUCT. OLIN BRASS BELIEVES THIS INFORMATION TO BE RELIABLE AND CURRENT AS OF THE DATE OF PUBLICATION, BUT MAKES NO WARRANTY THAT IT IS.

This document reviewed annually.